

<b>PAINT TYPE</b>	Air-drying topcoat.
<b>USE</b>	Topcoat for steel and primed surfaces. Is also suitable for concrete and some synthetic materials.
<b>SPECIAL PROPERTIES</b>	Resistant to yellowing until 200 °C. Fast drying. Weather resistant.

**TECHNICAL DATA**

<b>Solids</b>	Approx. 42 %		
<b>Total mass of solids</b>	535 g/l		
<b>Volatile organic compound (VOC)</b>	530 g/l		
<b>Recommended film thickness and theoretical spreading rate</b>	Dry film (µm) 40	Wet film (µm) 100	Theoretical spreading rate (m <sup>2</sup> /l) 10 - 12
<b>Drying time at +23 °C / 50 % RH</b>	Approx. 15 minutes		
- dust free (ISO 1517)	Approx. 1 hour		
- touch dry (ISO 3678)			

- re-coatable

		by itself	
		+ 5 °C	+23 °C
min.	-		2 hours
max.	-		-

<b>Thinner</b>	See page 2.
<b>Clean up</b>	TEKNOSOLV 7140-00.
<b>Finish</b>	Can be supplied in a gloss level of maximum 80 measured at an angle of 60°.
<b>Colours</b>	Can be supplied in any colour required with reference to RAL, NCS S or other colour systems.
<b>Storage</b>	See additional information.
<b>HEALTH AND SAFETY</b>	See Safety Data Sheet.

**DIRECTION FOR USE**

<b>Surface preparation</b>	The substrate must be free from slip- and release agents and dust.		
<b>Mixing of components</b>	-		
<b>Application conditions</b>	The surface to be painted must be dry. When coating and curing, the temperature of the air, paint and surface must be above +10 °C and the relative air humidity below 80 %.		
<b>Application</b>	<u>Equipment</u>	<u>Thinner</u>	<u>Suggested viscosity</u>
	Airspraying	7140-00	<u>DIN-cup 4 mm 20 °C</u> 20-25 s

**ADDITIONAL INFORMATION**

Adhesion to plastic should be tested before production as variation may occur dependant upon the type of plastic.

Storage: See label.  
Store in a tightly closed container.

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The above information is normative and based on laboratory tests and practical experiences. The information is noncommittal, and we cannot accept liability for the results obtained under working conditions beyond our control, and consequently the buyer or the user is not released from the obligation to test the suitability of our products for specific means and application methods under the actual application conditions. Our liability covers only damage caused directly by defects in the products supplied by Teknos. The latest versions of Teknos' Technical Data Sheets and Safety Data Sheets are available from our homepage [www.teknos.com](http://www.teknos.com).

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